

Work Order ID 92087 - 2

Tuesday, October 23, 2012 4:08:04 PM

92087

TULMAR Page 1

Item ID: PB67-43001-69

Revision ID:

Item Name: 90 Degree Cover Plate

Start Date: 10/23/2012 Start Qty: 12.00

Required Date: 11/2/2012 Req'd Qty: 12.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: ML5

Date: 12-10-25 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001-69	Rev D								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg B67-43001 Dwg Rev: <u>D</u> Prog Rev: <u>D</u>								
6061 . 032	****grain direction along 9.144" ****2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

12-10-31

DAS
15
0-89

Work Order ID 92087

Tuesday, October 23, 2012 4:08:04 PM

92087

Page 2

Item ID: PB67-43001-69

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 90 Degree Cover Plate

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Brake NC

NC BRAKE

0.00

Memo

0.00

Brake NC

Bend as per Dwg B67-43001

12

SP
12/10/07

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

DAS
15
12/11/07

12

150

150

Large Fab

Large Fab

Large Fab

0.00

Memo

0.00

Weld assembly as per dwg B67-43001

12

12

12.11.08

Work Order ID 92087

Tuesday, October 23, 2012 4:08:04 PM

92087

Page 3

Item ID: PB67-43001-69

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 90 Degree Cover Plate

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

160

Small Fab

Small Fab

Small Fab

Memo

1- grind weld flush

0.00

0.00

12

4

12.11.08

170

170

QC

Quality Control

QC10- Inspect visual per QS1004- ground welds

Memo

0.00

0.00

(12)

12.11.9

D4
09
89

180

180

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

(12)

12.11.9

D4
09
89

Work Order ID 92087

Tuesday, October 23, 2012 4:08:05 PM

92087

Page 4

Item ID: PB67-43001-69

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: 90 Degree Cover Plate

Stop

NS2

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

Chemical Conversion Coat per QSI005 4.1

0.00

190

HandFinish

Memo

0.00

Hand Finishing

12 26 12-11-9

200

Green Sandtex(Ref:4.3.5.8) per QSI005 4.3

0.00

200

Powdercoat

Memo

0.00

Powder Coating

START TIME:

FINISH TIME:

OVEN TEMPERATURE:

3200F

9=10

12X 12/11/12

210

QC3- Inspect Part Finish

0.00

210

QC

Memo

0.00

Quality Control

12 12-11-12



Work Order ID 92087

Tuesday, October 23, 2012 4:08:05 PM

92087

Page 5

Item ID: PB67-43001-69

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: 90 Degree Cover Plate

Stop ***NS2***

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

220

220

Purchasing

Purchasing

PURCHASING

0.00

Memo

0.00

SEND TO TALMAR FOR FOAM AND FABRIC

P/O: 18393

CL 12/11/13 (12)

230

230

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

12/14/13 (2)

240

240

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

Smt
12/12/19DAS
16

12/12/19

2

Work Order ID 92087

Tuesday, October 23, 2012 4:08:05 PM

92087

Page 6

Item ID: PB67-43001-69

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Item Name: 90 Degree Cover Plate

Stop ***NS2***

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

250

Identify as per dwg & Stock Location: *WA*

0.00

250

Packaging

Memo

0.00

Packaging

260

QC21- Final Inspection - Work Order Release

0.00

260

QC

Memo

0.00

Quality Control

*MKF**12-12-19**12/12/2012**MKF**12-12-19*



Picklist Print

Tuesday, October 23, 2012 4:08:04 PM

Page 1

Work Order ID: 92087

Parent Item: PB67-43001-69

Parent Item Name: 90 Degree Cover Plate

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A 08-06-20 new issue DD verified by:ec
dwg EC verified by:DD IPP Rev B 10.10.04 per revD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.032 6061-T&Sheet 0.032"		Purchased	No			100	sf	733.2600	1.3556	17.123368	17.5		

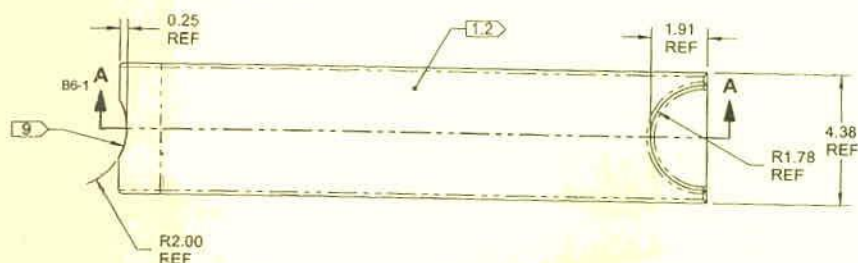
B12-10-31

Location	Loc Qty	Loc Code
MAT021	733.26	
121099	85.97	
122256	40.89	
122737	30.1	
123097	91.1	
123135	62.5	
123137	342.8	
123293	79.9	

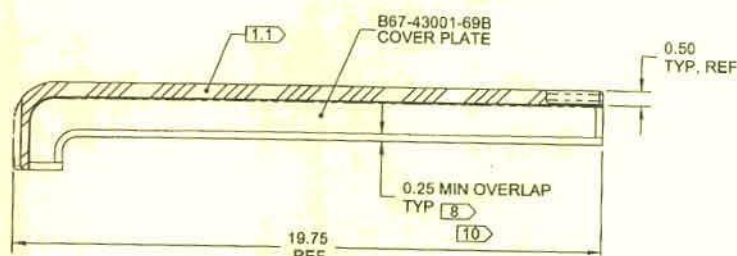
123137

(2)

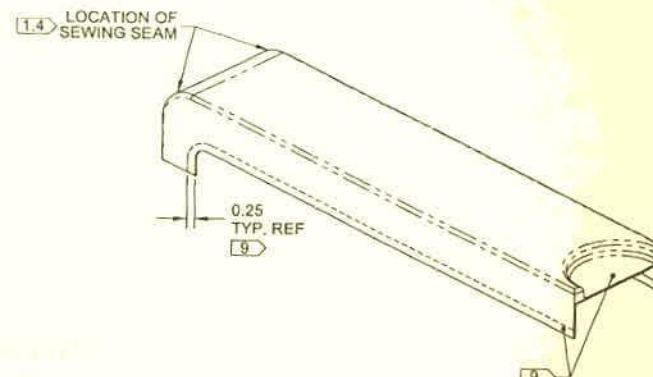
ITEM	QTY	P/N	DESCRIPTION
1	X	B67-43001-69	90° COVER PLATE ASSEMBLY
2	1	B67-43001-69B	90° COVER PLATE
3	A/R	1673-001	SEE NOTE 1.1
4	A/R	1495	SEE NOTE 1.2
5	A/R	LA4009	SEE NOTE 1.3
6	A/R	2530	SEE NOTE 1.4



B67-43001-69 COVER PLATE ASSEMBLY



SECTION A-A D8-1



RELEASED
2010-09-16

NOTES: **D**

- 1) MATERIAL:
 - 1.1) FOAM: ETHYLENE PROPYLENE NEOPRENE SBR CLOSED-CELL, FLAME RETARDANT, 0.50 THICK, PER ASTM D1056 2A2, SERVICE TEMP -40°F TO +200°F, COLOUR: BLACK REF. TULMAR P/N 1637-001
 - 1.2) FABRIC: 100% 420 DENIER NYLON, MIN THREAD COUNT 35X35, POLYURETHANE COATED ONE SIDE, COLOUR: BLACK REF. TULMAR P/N 1495
 - 1.3) ADHESIVE: URETHANE WITH CATALYST, TWO PART, CLIFTON LA4009
 - 1.4) THREAD: NYLON, BLACK, V-T-295 TYPE 2, CLASS A, SIZE F, 8-10 STITCHES PER INCH REF. TULMAR P/N 2530
- 2) FINISH: BOND NEOPRENE TO COVER PLATE USING ADHESIVE. COVER WITH DENIER AS SHOWN.
- 3) TOLERANCES: PER TABLE 1 (ZN A3-1) UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.75 lbs REF
- 8) DENIER NYLON TO BE BONDED ALL AROUND INNER SIDES OF PLATE
- 9) DENIER NYLON TO BE BONDED TO PLATE ON OUTER SIDES

92087 MLS
12-10-25

TABLE 1 (3)	
TOLERANCES ON FABRIC (PARTS AND ASSEMBLIES)	
±1/8: DIMS < 2	
±1/4: DIMS 2 TO < 10	
±1/2: DIMS 10 TO < 20	
±5/8: DIMS 20 TO < 40	
±1.5%: DIMS EQUAL TO OR > 40	

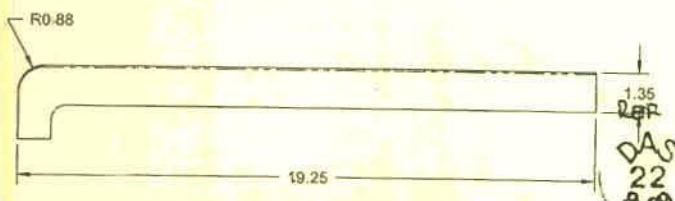
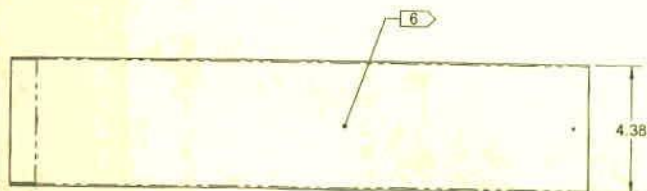
D	REVISED IAW TULMAR SAFETY SYSTEMS INC.'S MANUFACTURING PROCESS AND TOLERANCES ON FABRIC. REASON: SEE PARM09-011.	MB	10.04.27
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043; 4.38 WAS 4.25. FOR PREVIOUS REVISIONS, REFER TO SHEETS 8 AND 25 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PARM09-011.	MB	09.02.11
REV	DESCRIPTION	BY	DATE
DESIGN	R/W		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.	N/A		
DATE	10.04.27		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
B67-43001-69
TITLE
90° COVER PLATE

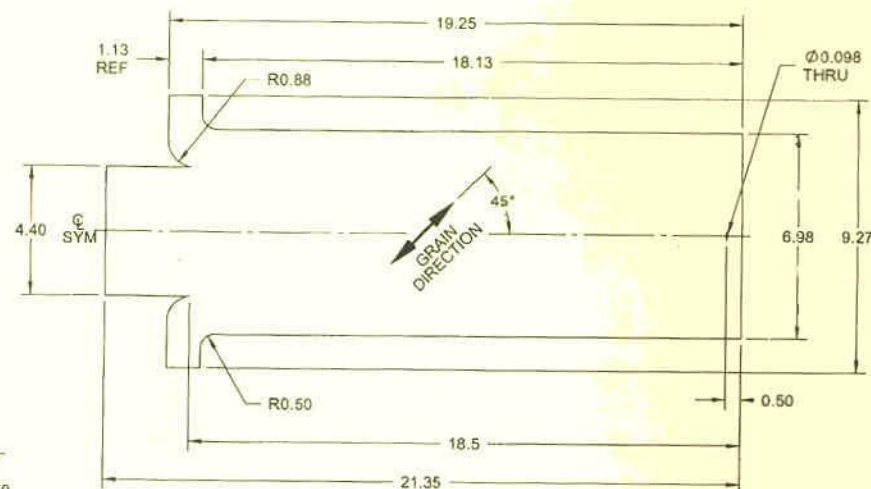
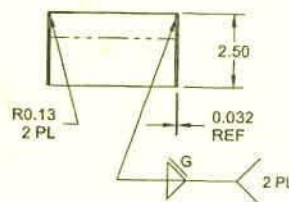
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92087



B67-43001-69B BENDING DETAIL
(MAKE FROM B67-43001-69F)

12.11.06



B67-43001-69F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.032 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.032 OR ASTM B209
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREEN SANDEX (4.3.5.8) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "B67-43001-69B" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.45 lbs

RELEASED
2010-09-16
MD

DESIGN	RW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		B67-43001-69	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.	N/A	90° COVER PLATE	NTS
DATE	10.04.27	COPYRIGHT © 1995 BY DART AEROSPACE LTD	
THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**

Purchase Order ID PO18393

Purchase Order Date 11/13/12

PO Print Date 11/13/12

Page Number 1 of 2

Order From :

VC-TUL001

TULMAR SAFETY SYSTEMS
1123 CAMERON ST
HAWKESBURY, ON K6A 2B8
CAContact Name
Vendor Phone 613 632 1282
Vendor Fax 613 632 2030
Vendor Account NbrBuyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA**FAXED**
613 632 1053

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	92087	PB67-43001-69 90 DEG. COVER PLATE	11/30/12 Yes	12.00	Dart Truck	\$150.0000	\$1,800.00
		Special Inst: FOAM AND FABRIC AS PER DWG.PB67-43001-69					
2	92084	PB67-43001-73 20 DEG. COVER PLATE	11/30/12 Yes	12.00	Dart Truck	\$130.0000	\$1,560.00
		Special Inst: FOAM AND FABRIC AS PER DWG.PB67-43001-73					
3	90819	PB67-43001-83 D-PAD ASSEMBLY	11/30/12 Yes	25.00	Dart Truck	\$50.0000	\$1,250.00
		Special Inst: FOAM AND FABRIC AS PER DWG.PB67-43001-83					

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr:

1

Change Date: 11/13/12

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No.

46336

Ship Date

18-Dec-12

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship to:

Dart Aerospace

1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada

Order number

29528

Sales order date

14-Nov-12

Account number

CDART100

Account manager

Helena Vandeweerd

PO number

PO18393

Ship Via

Pick-Up

Shipping Terms

FOB HAWKESBURY

Item No.

Description

Quantity ordered

UOM

Qty Shipped/Returned

Quantity on back order

8421-106

12

EA

2

10

Dart Blade Fold Kit - Pad #7/

Drawing No: B67-43001-69

DWG Rev: D

Line 1

Lot No: BATCH0000000006 Qty: 2

Shipper

Rick Reed

Date:

DEC 18 2012

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Koranne Hanthier

Date:

DEC 18 2012

AUG. 31. 2012 12:09PM

J ENNIS FABRICS LTD

NO. 915 P. 1



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

August 31, 2012

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Meagan

EDMONTON
HEAD OFFICE
12122 - 68 Street
Edmonton, AB T5B 1R1
Canada
Phone: (780) 474-5721

TORONTO
6300 Kenway Drive
Mississauga, ON L5T 2N3
Canada

CALGARY
2nd Floor, 337 - 17 Avenue SW
Calgary, AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond, BC V6V 1J6
Canada

MONTREAL
9280 boulevard du Golf
Anjou, QC H1J 3A1
Canada

Certificate of Conformance

Re: PO# 23876-00 for Oxford 7 Black

The goods shipped on P/O 23876-00 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford 7 Black is in compliance with the following standards:

Width: Product is 58 inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq. Yd. / Product Weight is 10.94 oz per Lin. Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq. Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier. *5m*

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Piece # 107904351 Manufacture Date: 07/20/12, Lot Number: 412019

Sincerely;
J. Ennis Fabrics Ltd.

C. Harris

Crystal Harris
Customer Service Center Team Lead/Supervisor

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

1358421-106

TSS 1495 / B# 25 (S)

**FAX**

E. F. WALTER INC.
5000 Hickmore
Montréal, Qué. H4T 1K6

TEL 514-735-2211

FAX 514-735-5351

CIE / CO.: TULMAR SAFETY SYSTEMS INC.

DE / FROM: TONY FATA

ATTENTION SANDRA NADEAU

FAX : 613-632-2030

PAGES

4

INCLUDING THIS PAGE

DATE 9/17/2008

MESSAGE

GOOD AFTERNOON;

ATTACHED IS THE CERTIFICATE OF COMPLIANCE WITH YOUR REQUEST FOR ITEM #742050005.

THE PRODUCT USES DOES HAVE FLAME RESISTANCE LISTED ON THE DATA SHEET. IT HAS A SERVICE TEMPERATURE (WILL NOT BREAK DOWN) BETWEEN -40 TO 250°F. IT ALSO PASSES UL94 STANDARDS. WE HAVE INCLUDED A LINK TO THEIR SITE. *Smf*

[HTTP://WWW.UL.COM/PLASTICS/FLAME.HTML](http://www.ul.com/plastics/flame.html)

PLEASE ADVISE IF FURTHER INFORMATION IS REQUIRED

BEST REGARDS,

B. ASSELIN FOR TONY FATA

FAX CONTROL.#



American & Efid Inc.
Post Office Box - 507
Mount Holly, NC -28120
Certificate of Compliance

Date : 3/23/2011

Mfg. Date : 3/27/2010

Lot Id : 705150

Quantity: 43

Product : Tex 90 BONDED 'Z' NYLON FILAMENT Black AA 63002 16 OZ

Specification : A-A-59826 TPII CLA F BT92N4

Customer Order Number : 17499-00

Plys (Visual) : 4

Customer : Tulmar Safety Inc.

Twist Direction : Z

Shipped To : Tulmar Safety Inc.

A&E Color : 63002 Black
AA

Description : Bright, Continuous Multifilament Nylon, Melting Point >472F; Colorless Nylon Polymer Bond;
 Polypropylene Spools

Characteristic	Test1	Test2	Test3	Test4	Test5	Average	Minimum	Maximum
Strength #1 (Pound)	15.2	15.7	15.6	15.7	15.8	15.6		
Strength #2 (Pound)	15.4	15.1	15.2	15.4	14.8	15.2		
Average Strength (Pound)						15.4	11.8	
Elongation #1 (Percent)	20.5	22.4	21.8	22	21.8	21.7		
Elongation #2 (Percent)	22.3	21.4	21.9	22.5	21.1	21.9		
Average Elongation (Percent)						21.8		26
Lube								
						Pass	Pass	
Twist S #1 (Turns per inch)	12.2	12.2	12.2	12.2	12.2	12.2		
Twist S #2 (Turns per inch)	12.2	12.2	12.2	12.2	12.2	12.2		
Average Twist S (Turns per inch) Initial Twist						12.2		
Twist Z #1 (Turns per inch)	8.1	8.1	8.1	8.1	8.1	8.1		
Twist Z #2 (Turns per inch)	8.1	8.1	8.1	8.1	8.1	8.1		
Average Twist Z (Turns per inch) Final Twist						8.1	5.5	
Yield #1 (Yards/Pound)	4211.8					4211.8		
Yield #2 (Yards/Pound)	4114.7					4114.7		
Average Yield (Yards/Pound)						4163.2	3601	5200
Laundry #1 (Grading Scale)	5					5		
Laundry #2 (Grading Scale)	5					5		
Average Laundry (Grading Scale)						5	3	5
Dry Cleaning #1 (Grading Scale)	5					5		
Dry Cleaning #2 (Grading Scale)	5					5		

Average Dry Cleaning (Grading Scale)		5	3	5
Perspiration #1 (Grading Scale)	5	5		
Perspiration #2 (Grading Scale)	5	5		
Average Perspiration (Grading Scale)		5	3	5
Color Fastness to Light #1 (Grading Scale)	5	5		
Color Fastness to Light #2 (Grading Scale)	5	5		
Average Color Fastness to Light (Grading Scale)		5	3.4	5

I certify that the above test were performed under my supervision and in accordance with the specification test requirements and that the reported test results are true, valid and applicable to the samples tested. I further certify that these samples were the only samples tested from the lot of components identified above.

Signed: *Joseph D. Munday*

Joseph D. Munday
Testing Director

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FAXED
9-7-12

CLIFTON

Adhesive, Inc

Industrial Adhesives & Coatings

A Division of Royal Adhesives and Sealants

Date: 9/7/12

LA4009

Shipper #: 21841

Certificate of Compliance

This letter certifies that 44 x 5 gallon pails of LA4009 Polyurethane Adhesive,
lot number (s) 12-236 was shipped to you on 9/7/12. ****Drawing No: (Ref 10557979)**
****DWG REV: "A"** *SMF*

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 8/23/12 against your Purchase Order # 23716-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 8/23/13

This letter certifies that 34 x quart cans of CATUV Accelerator,

Lot number 12-229 was shipped to you on 9/7/12.

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 8/16/12 against your Purchase Order # 23716-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 8/16/13

Sincerely,

Dan Constantino

Daniel Constantino
Quality Assurance Mgr/ISO Coordinator

48 Burgess Place • Wayne, NJ 07470 USA
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www.cliftonadhesive.com

TSS 7122/54. (5)

